

FIG.1

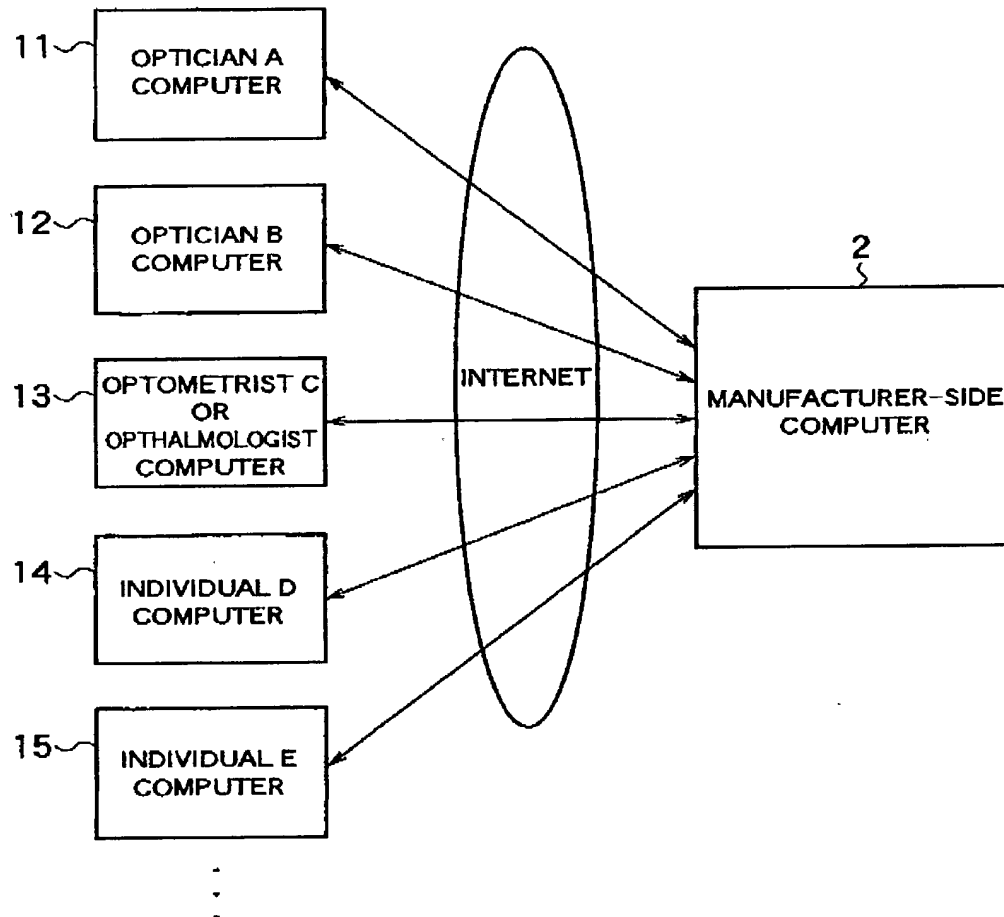


FIG. 2

60	INQUIRY			
65	10 ORDERING OFFICE (077801)	DELIVERED TO (077801)	SHIPPING METHOD ()	
61	20 D CATEGORY ()	TYPE (4) HELP	METS MACHINING (3) UNSPECIFIED	
62	31 LENS (HL)	LENS L ()
	32 : (HL)	:)
	Sph Cyl Ax Add MACHINING 1 MACHINING 2 MACHINING 3 BINOULAR VISION BALANCE DESIGN			
62	41 R(+1.00) (0.00) ()	()	()	(YES)
	42 L(+3.00) () ()	()	()	(YES)
63	MFR.	SKU	SIZE	TYPE
	51 FRAME (NLO59T)	(18 - 135)	EDGING	METAL
	52 :	(
64	PD	NPD	SEG	ET
	61 R (33.0) ()	()	()	()
	62 L (33.0) ()	()	()	()
	70			
80	REMARKS (HELP	NAME : MR./MS		
CORRECTION/DELETION No. () (CORRECTION : No. I DELETION : No. II)				

FIG.3

2

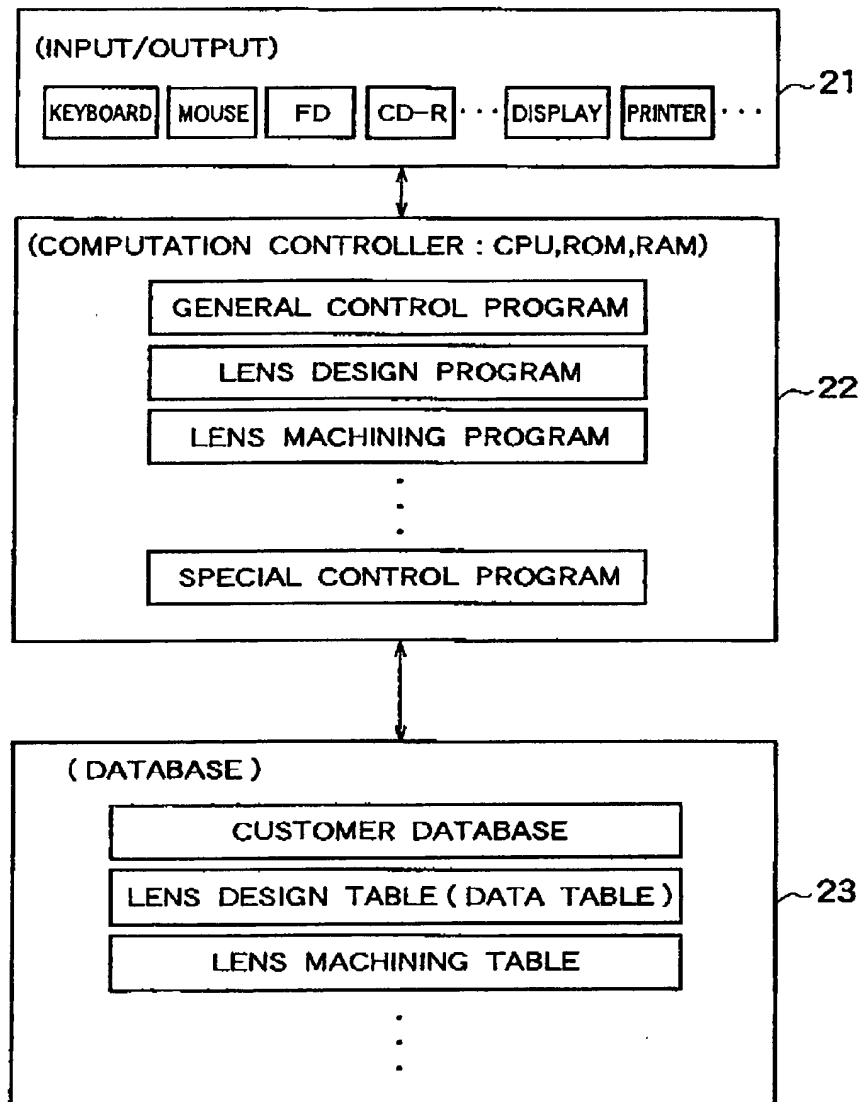


FIG.4

(a) CUSTOMER PERSONAL DATA

ID
NAME
TELEPHONE NUMBER
ADDRESS
DATE OF BIRTH
AGE
OCCUPATION
HOBBIES
ORDERING LAB
ORDER DATE
OFFICE PLACING ORDER
OFFICE ADDRESS
OFFICE TEL. NUMBER

(b) PRESCRIPTIONS REGISTERED FOR THE FIRST TIME

CATEGORY		MYOPIA, ASTIGMATISM				
PRIMARY COMPLAINT		PRESCRIPTION NO LONGER FITS				
INTENDED USE		EVERYDAY USE				
NUMBER OF TIMES ORDERED		FIRST TIME				
	SPH	CYL	AXS	ADD	PD	VA
R	-1.00	-0.50	180		32	0.7
L	-1.25	-0.25	5		31	0.6
FRAME NUMBER		123T456	FRAME NAME		HOYA SCOUT MASTER	

FIG. 5

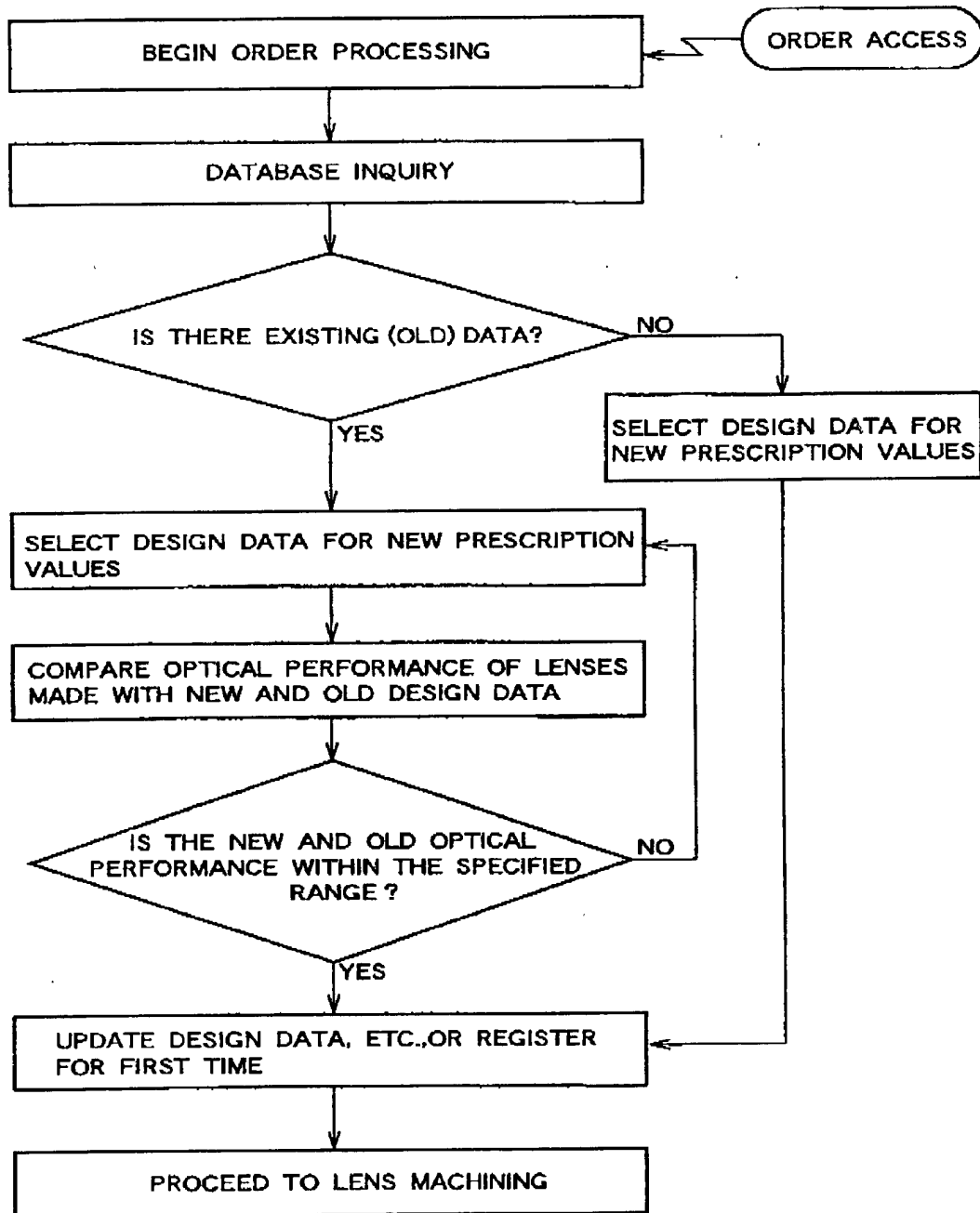


FIG. 6

	-2D
FIRST SURFACE RADIUS OF CURVATURE (mm)	125.333
SECOND SURFACE RADIUS OF CURVATURE (mm)	83.333
CENTER THICKNESS (mm)	1.0
LENS DIAMETER (mm)	70
EDGE THICKNESS (mm)	3.7

FIG. 7

	-4D
FIRST SURFACE RADIUS OF CURVATURE (mm)	167.000
SECOND SURFACE RADIUS OF CURVATURE (mm)	71.429
CENTER THICKNESS (mm)	1.0
LENS DIAMETER (mm)	70
EDGE THICKNESS (mm)	6.3

FIG. 8

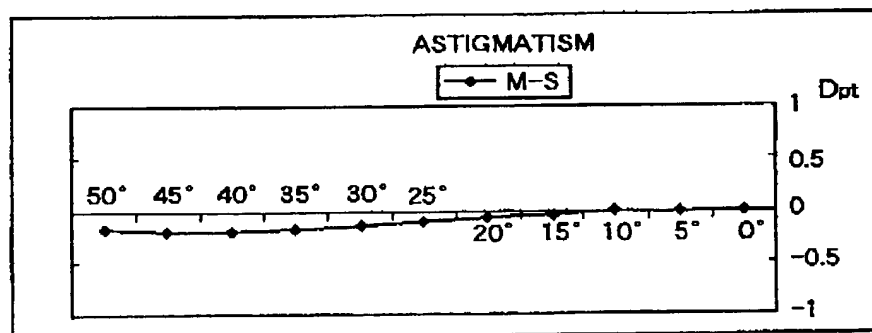


FIG. 9

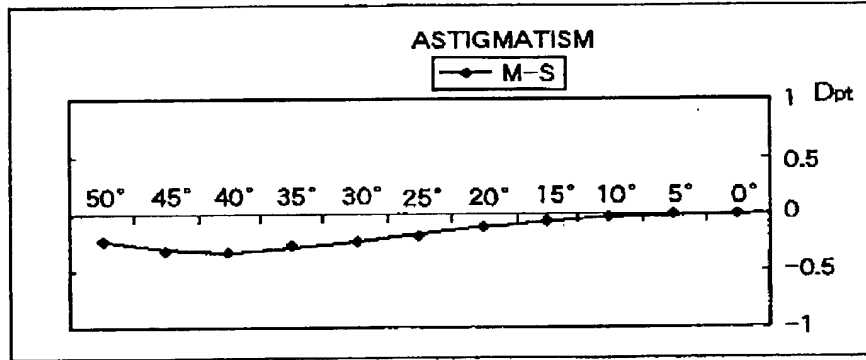


FIG. 10

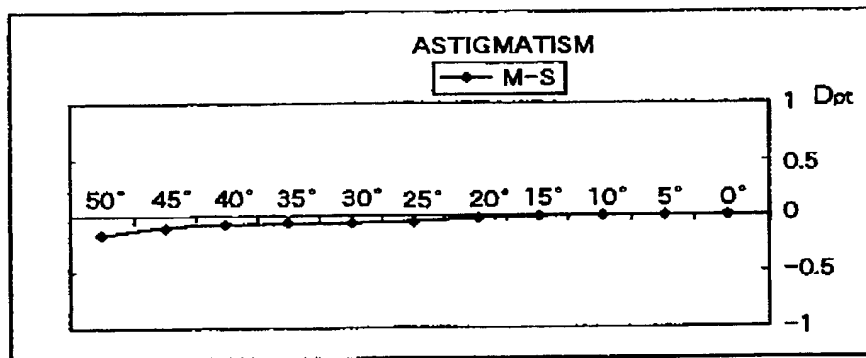


FIG. 11

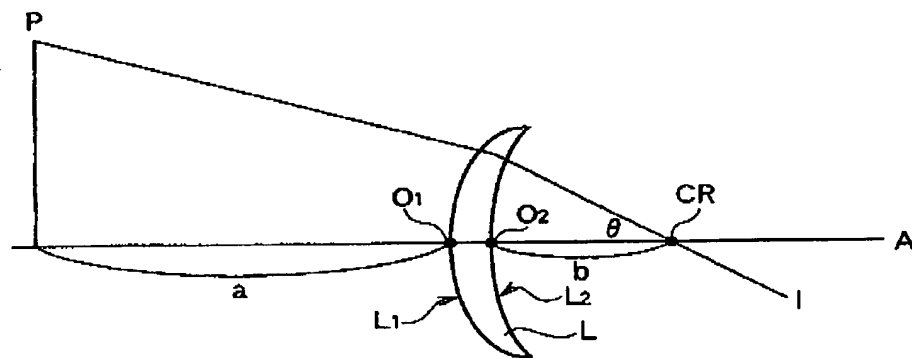


FIG. 12

	-2D
FIRST SURFACE RADIUS OF CURVATURE (mm)	125.333
SECOND SURFACE RADIUS OF CURVATURE (mm)	83.333
CENTER THICKNESS (mm)	1.0
LENS DIAMETER (mm)	70
EDGE THICKNESS (mm)	3.7

FIG. 13

	-4D
FIRST SURFACE RADIUS OF CURVATURE (mm)	167.000
SECOND SURFACE RADIUS OF CURVATURE (mm)	71.429
CENTER THICKNESS (mm)	1.0
LENS DIAMETER (mm)	70
EDGE THICKNESS (mm)	6.3

FIG.14

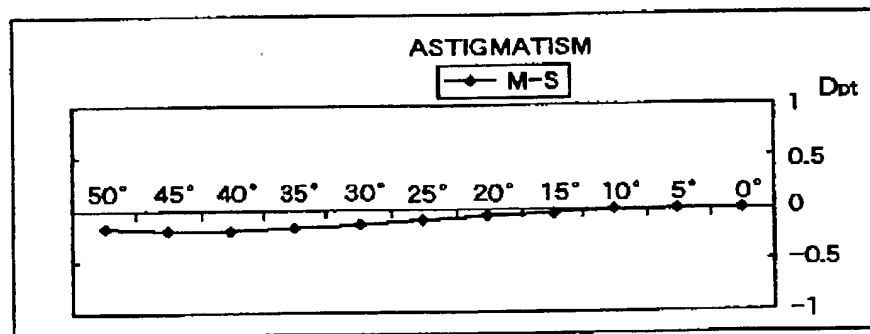


FIG. 15

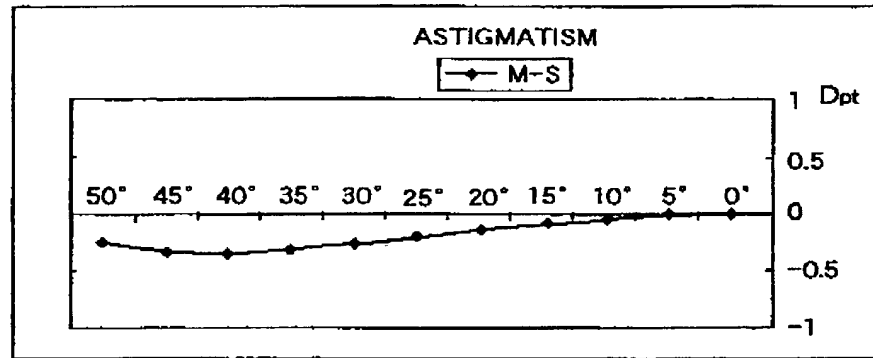


FIG. 16

	-4D
FIRST SURFACE RADIUS OF CURVATURE (mm)	125.647*
SECOND SURFACE RADIUS OF CURVATURE (mm)	62.578
CENTER THICKNESS (mm)	1.0
LENS DIAMETER (mm)	70
EDGE THICKNESS (mm)	6.8

* : ASPHERICAL SURFACE

FIG. 17

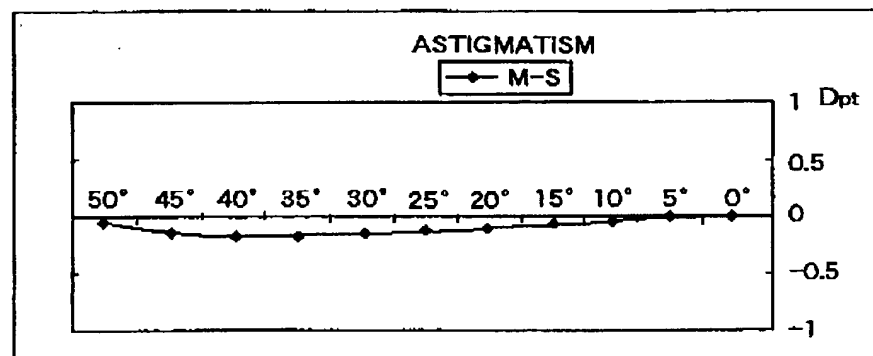


FIG. 18

	-1D	-3D
FIRST SURFACE RADIUS OF CURVATURE (mm)	91.242	117.980
SECOND SURFACE RADIUS OF CURVATURE (mm)	76.923	68.966
CENTER THICKNESS (mm)	1.0	1.0
LENS DIAMETER (mm)	65	65
EDGE THICKNESS (mm)	2.2	4.6
OVERALL HEIGHT (mm)	8.2	9.1

FIG. 19

	-1D
FIRST SURFACE RADIUS OF CURVATURE (mm)	117.980*
SECOND SURFACE RADIUS OF CURVATURE (mm)	95.238
CENTER THICKNESS (mm)	1.0
LENS DIAMETER (mm)	65
EDGE THICKNESS (mm)	2.1
OVERALL HEIGHT (mm)	6.7

* : ASPHERICAL SURFACE

FIG. 20

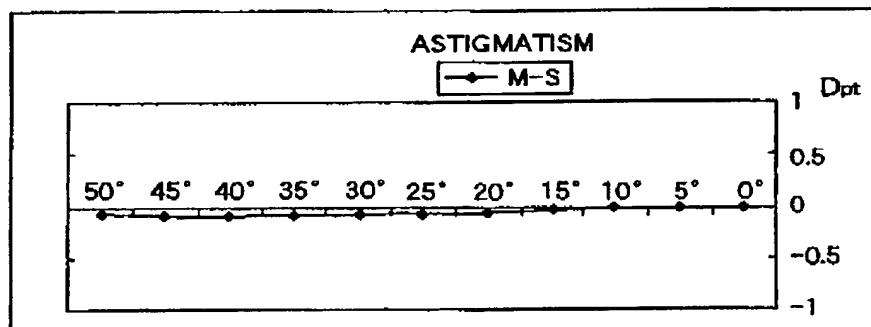


FIG. 21

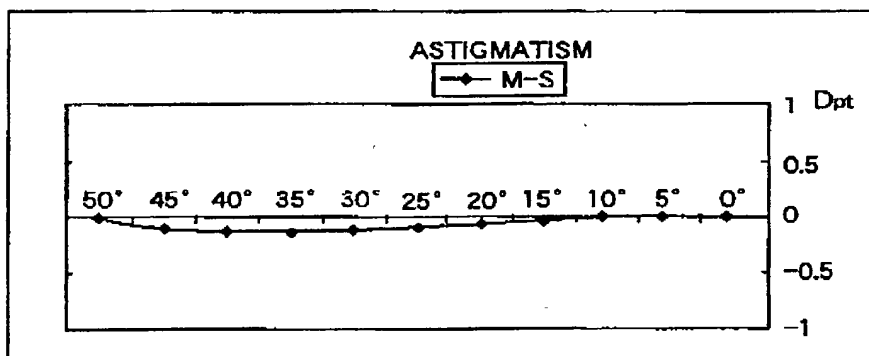


FIG.22

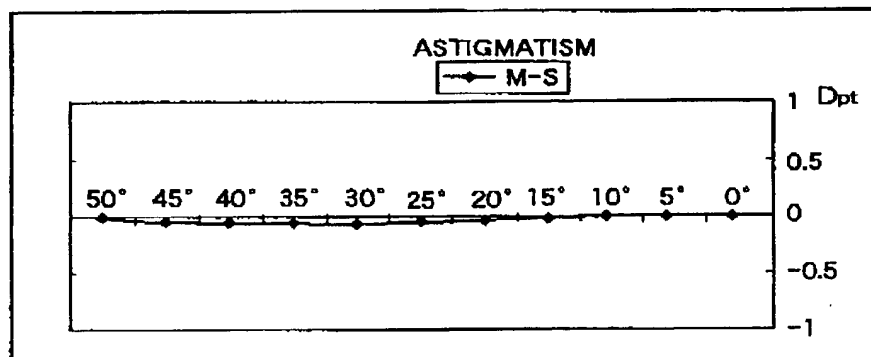
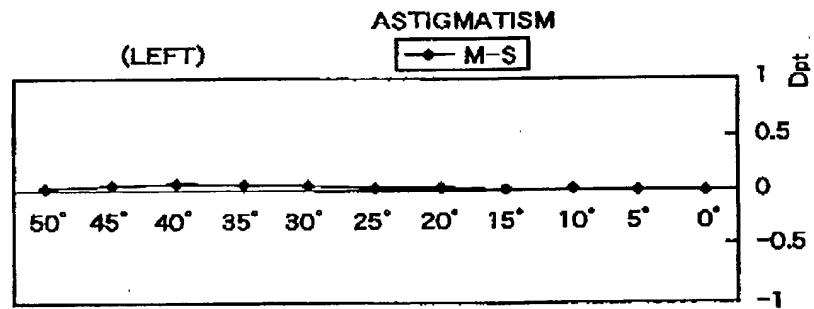


FIG.23

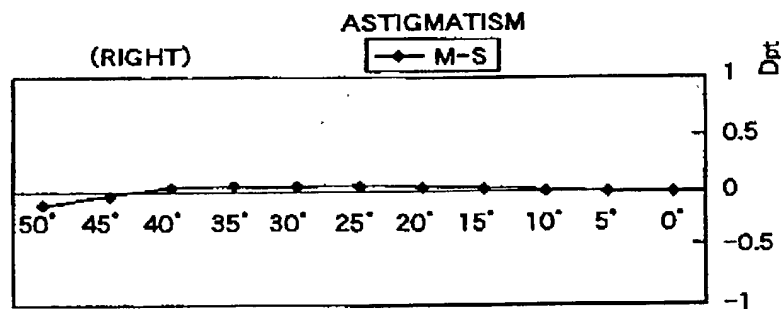
	+1D(left)	+3D(right)
FIRST SURFACE RADIUS OF CURVATURE (mm)	91.609	62.106
SECOND SURFACE RADIUS OF CURVATURE (mm)	111.111	95.238
CENTER THICKNESS (mm)	2.1	4.5
LENS DIAMETER (mm)	65	65
EDGE THICKNESS (mm)	1.0	1.0
OVERALL HEIGHT (mm)	7.0	10.2

(REFRACTIVE INDEX n OF LENS = 1.5, OBJECT POINT : INFINITY)

FIG.24



(a)



(b)

FIG.25

AFTER REDESIGN

	+3D(right)
FIRST SURFACE RADIUS OF CURVATURE (mm)	92.242*
SECOND SURFACE RADIUS OF CURVATURE (mm)	200.000
CENTER THICKNESS (mm)	4.0
LENS DIAMETER (mm)	6.5
EDGE THICKNESS (mm)	1.0
OVERALL HEIGHT (mm)	6.7

* : ASPHERICAL SURFACE

FIG. 26

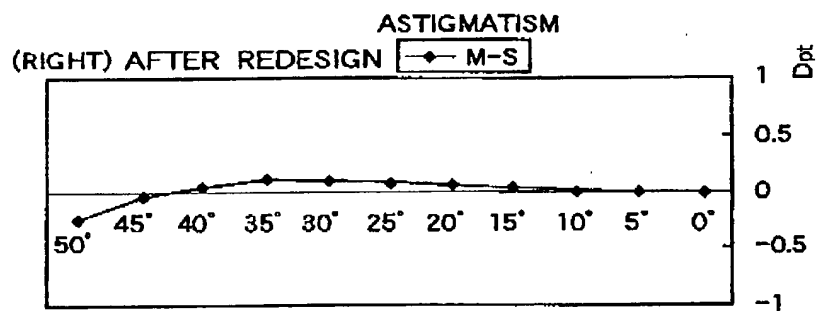


FIG. 27

